

1/2

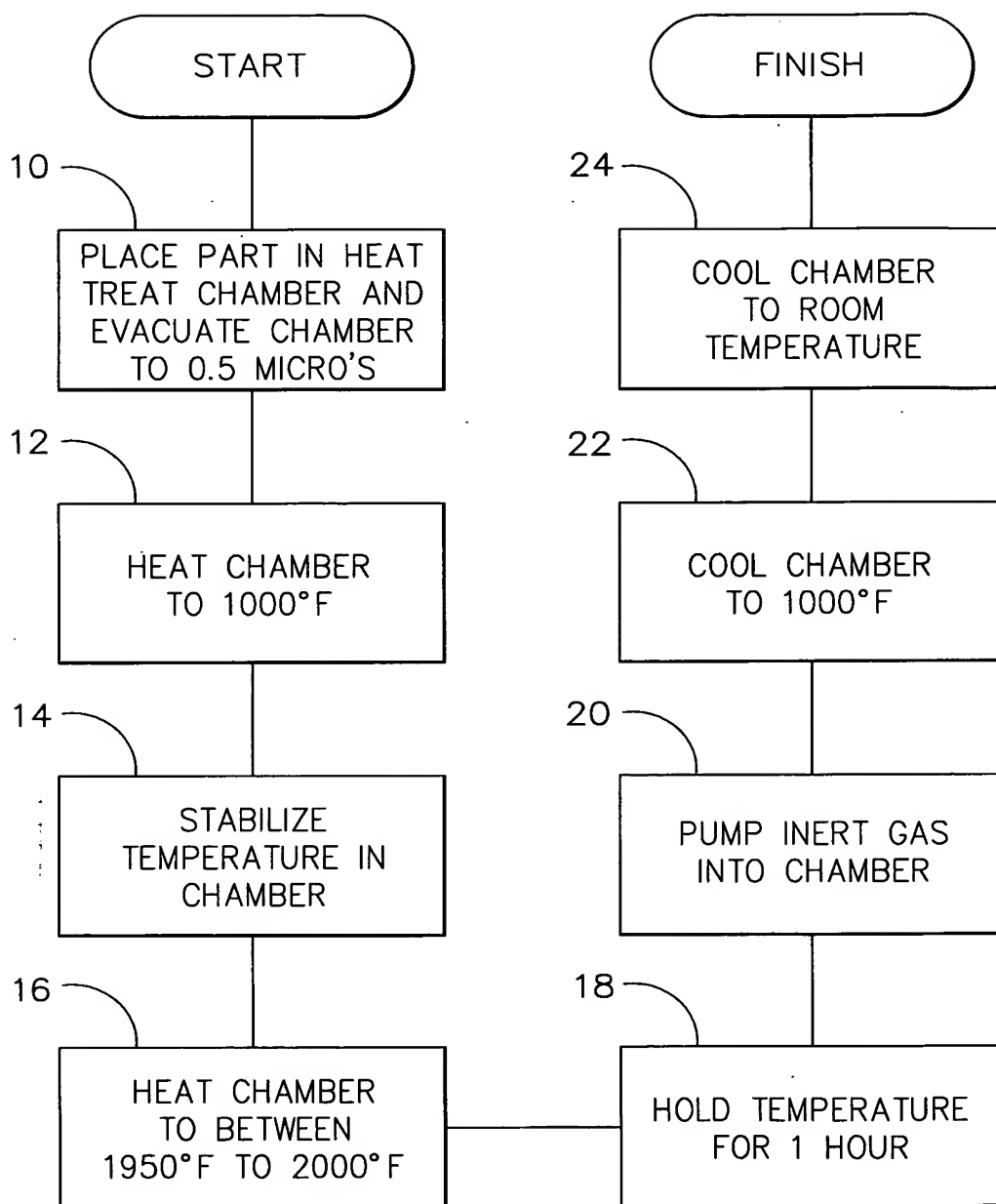


FIG. 1

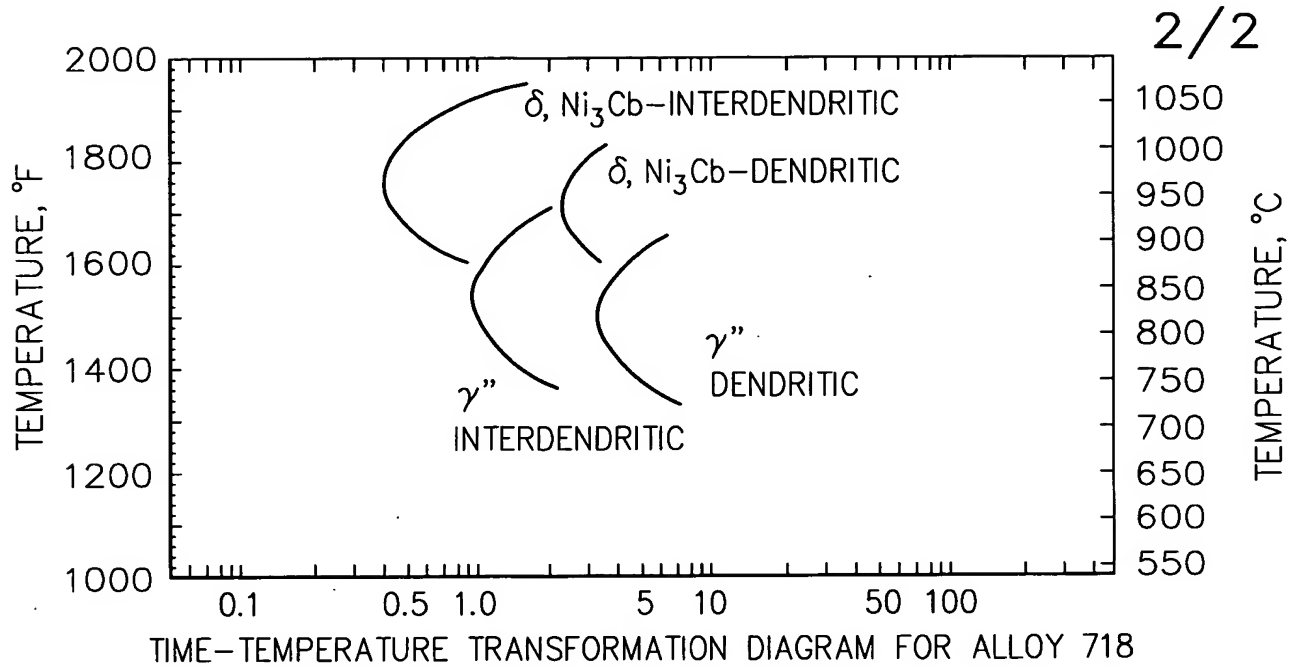
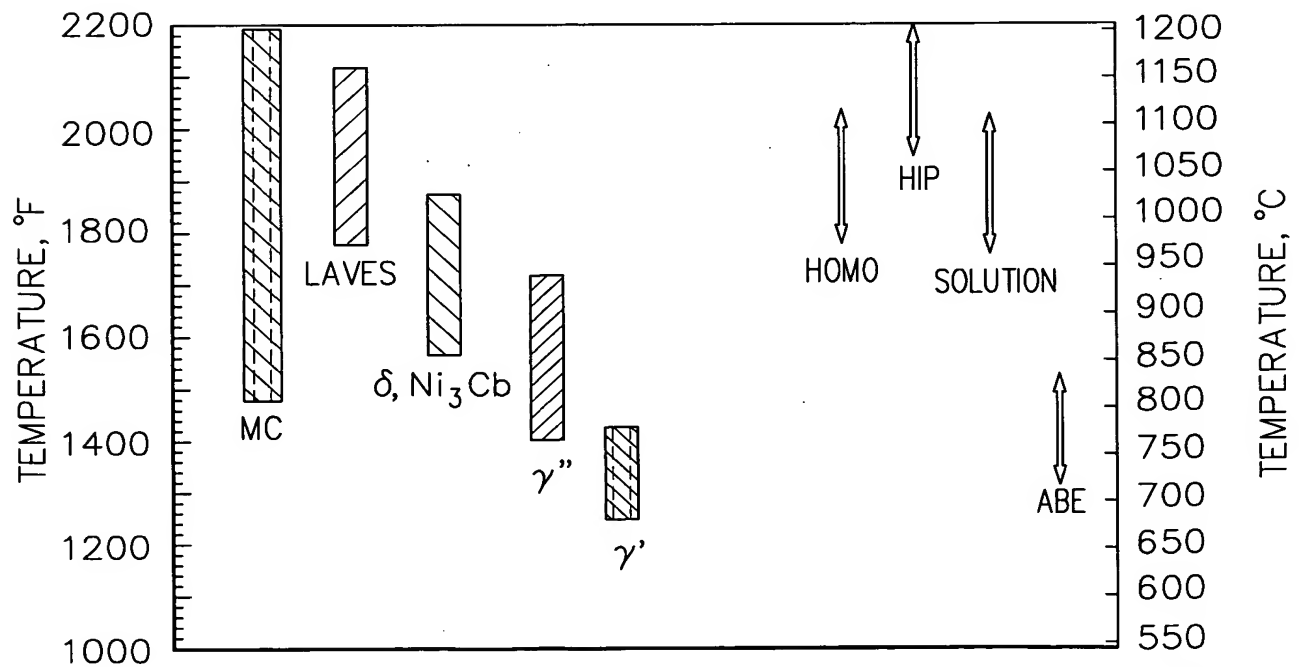


FIG. 2



TEMPERATURE-PHASE STABILITY DIAGRAM FOR CAST 718 ALONG WITH  
TEMPERATURE FOR HOMOGENIZATION AND HIP HEAT TREAT CYCLE

FIG. 3